

Combining Detailed Hydrocarbon Processing Analysis and Simulated Distillation Techniques to Provide More Accurate Crude Oil Analysis



Crude Oil Analyzer



ac[®]
ANALYTICAL CONTROLS
by **PAC**

More Accurate Analysis of the Whole Crude Oil

- Optimize Product Value with More Accurate Boiling Point Range and Cut-point Intervals Determination
- In Compliance with ASTM D7169, IP 545, IP 601 and EN 15199-3

MORE ACCURATE CRUDE OIL ANALYSIS

The Crude Oil Analyzer combines the results of DHA Front End (FE) and High Temp (HT) SIMDIS analyses into one total true boiling point (TBP) report for the best performance in crude oil analysis. Standardization committees such as ASTM, IP and CEN are developing methods to allow the merging of a separate DHA analysis of the front end of a crude oil with the high temperature SIMDIS analysis. As a result of this merge, more accurate boiling point range data is obtained allowing precise cut point intervals determination for the whole crude oil.

✓ **MORE ACCURATE
WHOLE CRUDE
ANALYSIS OPTIMIZES
PRODUCT VALUE**

✓ **COMPLIANT WITH ASTM D7169,
IP 545, IP 601 AND EN 15199-3**



PERFORMANCE STUDY OVERCOMING CRUDE OIL CHALLENGES

CRUDE OIL CHALLENGES

The accurate analysis of crude oil samples is a challenge due to:

1. Samples generally having a very wide boiling point range (<100°C to >750 °C)
2. API gravity ranges from light to heavy
3. Viscosity of sample

In High Temperature SIMDIS data, the CS₂ used as a sample diluent quenches the FID signal of the relatively volatile part of the sample (Figure 1). As a result, data obtained from High Temp SIMDIS has a slightly lower recovery in the initial fractions of the sample than may have been expected. The quenching also affects precision.

Figure 2 and 3 demonstrate this effect on recovery, comparing typical HT SIMDIS and DHA FE data for the same sample.

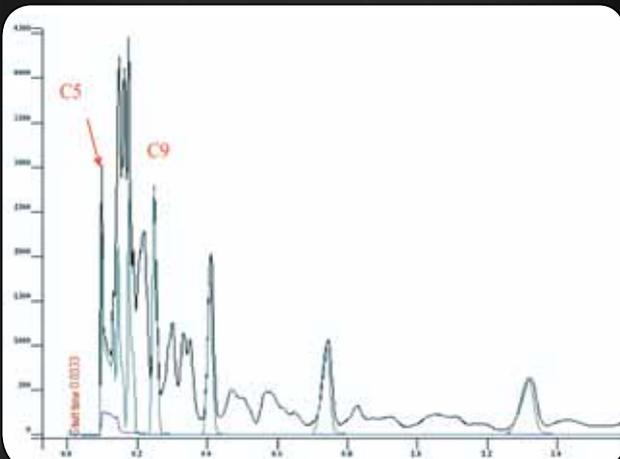


Figure 1. Quenching effect in the light end of the crude oil

AC CRUDE OIL ANALYZER PERFORMANCE

Combining DHA FE and HT SIMDIS analyses offers all the benefits in terms of boiling point range, precision and accuracy. Figure 3 demonstrates the typical improvement in precision for DHA Front End over HT SIMDIS alone in the first part of the boiling point curve.

Determining characteristics of the whole crude oil using the Crude Oil Analyzer improves accuracy and precision of data. This allows for modelling end product closer to specs and ultimately less product give-away, while still meeting stringent product specifications.

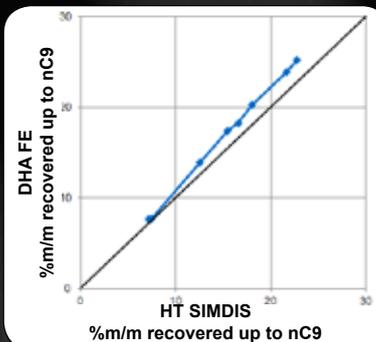
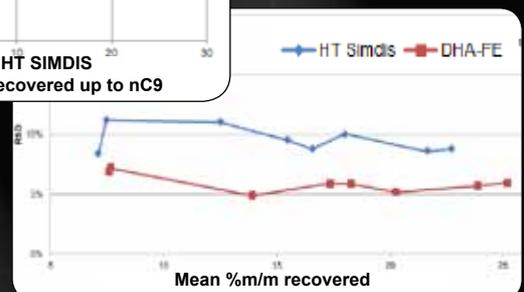


Figure 2 and 3. For the light end of crude oil, DHA FE offers better accuracy and precision than HT SIMDIS





MORE ACCURATE WHOLE CRUDE OIL ANALYSIS OPTIMIZES PRODUCT VALUE

More Accurate Boiling Point Range and Cut-point Intervals Determination

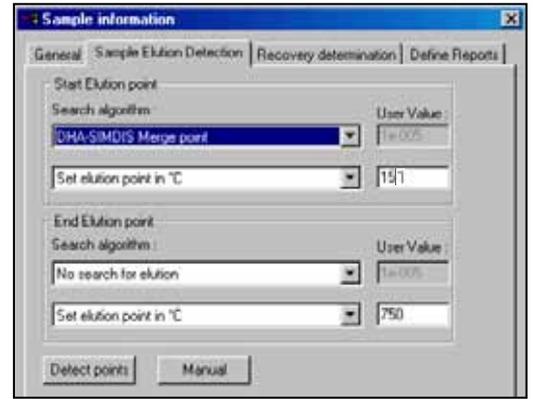
- Based on high resolution DHA analysis to separate individual components for the light end of the crude oil up to and including C9 without quenching
- Uses HT SIMDIS for the heavier components >C9 according to ASTM D7169
- Built-in calculations ensure the amount residue (or sample recovery) is determined using an external standard
- Intuitive AC software merges DHA and SIMDIS results into one boiling point distribution curve for the whole crude oil
- Special reporting option to convert data from mass% to volume%
- Unique AC User Group with performance monitoring program (PMP) contributes to high confidence level and a strong QC program
- Includes certified AC Quality Control Samples dedicated to crude oil



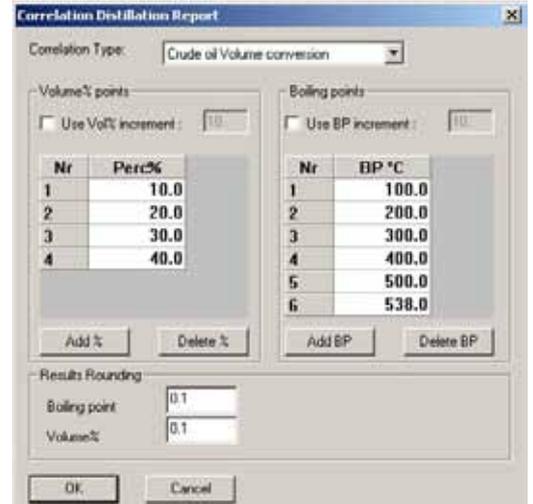
PROVEN COMPLIANCY

Compliant with ASTM D7169, IP 545, IP 601 and EN 15199-3

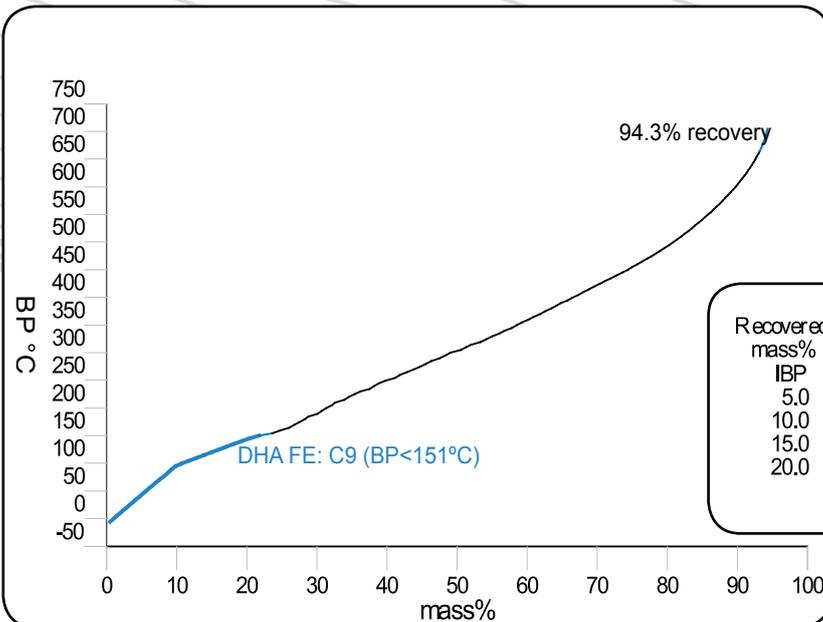
- AC Crude Oil Analyzer (ASTM D7169) is the official standard for determination of the boiling point distribution and cut point intervals of crude oils and residues by using high temperature gas chromatography
- Optional unique combi inlet allows analysis of both light end in crude oil (DHA FE) and light petroleum streams (naphtha/gasoline) conform ASTM D6729, D6730, D6733 and D5134



Sample Information Menu: allows setting the DHA-SIMDIS merging boiling point



Correlation distillation report option allows calculation of volume % data for crude oil



Recovered mass%	BP °C						
IBP	-5.4	25.0	162.0	50.0	302.4	75.0	454.2
5.0	42.8	30.0	188.4	55.0	329.6	80.0	492.6
10.0	96.2	35.0	222.8	60.0	357.8	85.0	540.2
15.0	119.6	40.0	250.6	65.0	390.2	90.0	603.4
20.0	143.0	45.0	276.0	70.0	421.8	94.3	706.2

Merged DHA-SIMDIS analysis of a crude oil



solidpartners provensolutions

U.S.A.

PAC, LP | 8824 Fallbrook Drive | Houston, Texas 77064
T: +1 800.444.TEST | O: +1 281.940.1803 | F: +1 281.580.0719
sales.usa@pacpl.com | service.usa@pacpl.com

FRANCE

BP 70285 | Verson | 14653 CARPIQUET Cedex
T: +33 231 264 300 | F: +33 321 266 293
sales.france@pacpl.com | service.france@pacpl.com

GERMANY

Badstrasse 3-5 | P.O.Box 1241 | D-97912 Lauda-Königshofen,
T: +49 9343 6400 | F: +49 9343 640 101
sales.germany@pacpl.com | service.germany@pacpl.com

SINGAPORE

61 Science Park Road | #03-09/10 The Galen
Singapore Science Park III | Singapore 117525
T: +65 6412 0890 | F: +65 6412 0899
sales.singapore@pacpl.com | service.singapore@pacpl.com

NETHERLANDS

P.O.Box 10.054 | 3004 AB Rotterdam
Innsbruckweg 35 | 3047 AG Rotterdam
T: +31 10 462 4811 | F: +31 10 462 6330
sales.netherlands@pacpl.com | service.netherlands@pacpl.com

RUSSIA

Shabolovka Street | 34, Bldg. 2 | 115419 Moscow
T: +7 495 617 10 86 | F: +7 495 913 97 65
sales.russia@pacpl.com | service.russia@pacpl.com

CHINA

Room 1003, Sunjoy Mansion | No. 6 RiTan Rd.
Chao Yang District | Beijing 100020
T: +86 10 650 72236 | F: +86 10 650 72454
sales.china@pacpl.com | service.china@pacpl.com

INDIA

1508 | Dev Corpora | Pokhran Road No.1
Eastern Express Highway | Thane (W) - 400 601
T: +91-22-6700 4848 | F: +91-22-4228 4950
sales.india@pacpl.com | service.india@pacpl.com

MIDDLE EAST

A1 Quds Street, A1 Tawar road | LIU#H13 Dubai Airport Freezone
Near Dubai Airport (terminal 2) | P.O.Box #54781 | Dubai, UAE
T: +971 04 2947 995 | F: +971 04 2395 465
sales.middleeast@pacpl.com | service.middleeast@pacpl.com

SOUTH KOREA

#621 World Vision Building | 24-2, Youido-dong
Seoul 150-010
T: +82 2785 3900 | F: +82 2785 3977
sales.southkorea@pacpl.com | service.southkorea@pacpl.com

THAILAND

26th Floor, M. Thai Tower | All Seasons Place
87 Wireless Road | Lumpini, Phatumwan | Bangkok 10330
T: +66 2627 9410 | F: +662627 9401
sales.thailand@pacpl.com | service.thailand@pacpl.com

PAC Authorized Representatives are also located in most countries worldwide. For more information visit www.pacpl.com

SPECIFICATIONS

DHA FE

- Incorporates the principle of IP 344 to determine individual hydrocarbons (C1-nC9) in stabilized crude oils
- Used for straight naphtha, reformat, alkylate and crude oil (gasolines and FCC naphtha excluded)
- Reports C10+, Maximum FBP 270°C
- Concentration range: 0.01 – 30 % (m/m)
- Maximum concentration 2% (v/v) olefins
- No separation of oxygenates
- Uses a 50m column, runtime of 118 minutes

HT SIMDIS

- According D7169 for crude oils
- FBP >720°C (1328°F)

Standard Methods

ASTM D7169, IP 545, IP601, EN 15199-3

Standard Methods

Carrier gas	Helium (99.999%), Hydrogen (99.999%) for FastDHA
Detector gas	Hydrogen (99.999%) and Air
System power	110 – 230 Volts
Cryogenic oven cooling	Liquid Nitrogen or Liquid CO ₂ - (6850 based systems only LCO ₂)

Ordering Information

CCG4200A	AC CRUDE OIL ANALYZER SYSTEM ON 120V, INCL DHA FE
CCG4200C	AC CRUDE OIL ANALYZER SYSTEM ON 230V, INCL DHA FE
CCG4200A.001	AC CRUDE OIL SYS. ON 120V, INCL. FAST DHA COMBI
CCG4200C.001	AC CRUDE OIL SYS. ON 230V, INCL. FAST DHA COMBI
CCG4200A.002	AC CRUDE OIL SYS. ON 120V, INCL. DHA D6729 COMBI
CCG4200C.002	AC CRUDE OIL SYS. ON 230V, INCL. DHA D6729 COMBI
CCG4200A.003	AC CRUDE OIL SYS. ON 120V, INCL. DHA D6730 COMBI
CCG4200C.003	AC CRUDE OIL SYS. ON 230V, INCL. DHA D6730 COMBI

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ANALYTICAL CONTROLS

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ABOUT PAC

In our complex industry, you need to balance safety and efficiency, while maximizing profits. Keeping the process running at its peak – with minimal maintenance costs and controlled operation costs – has never been more important. PAC has a long history of focusing on both the laboratory and process environments. By using the same technologies in both environments, we offer tighter data correlation, which translates into better process control. Our solutions include industry-leading brands such as AC Analytical Controls[®], Alcor, Antek, Herzog, ISL, Cambridge Viscosity, PSPI, and PetroSpec. We manufacture a wide range of multivariable instruments that provide actionable information and diagnostics capabilities, while requiring little operator intervention. They are easy to use and maintain, and safe to operate. Our commitment to our customers is demonstrated in our global service and support organization. Reliable instruments, accurate data, reduced downtime, around-the-clock service, and a passionate customer commitment.

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